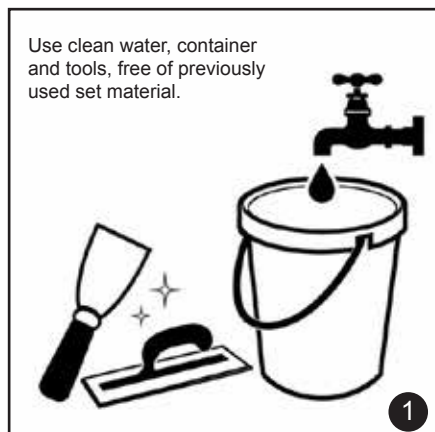




skimming plaster preparation instructions



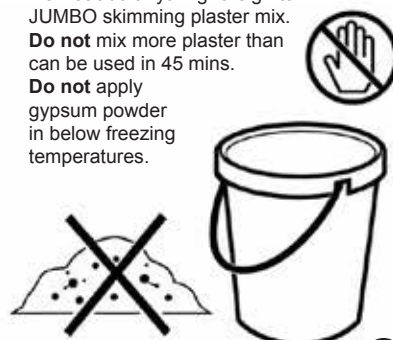
Mix Plaster to water
at a ratio of:

10kg: 4 litres
1kg: 0.4 litres

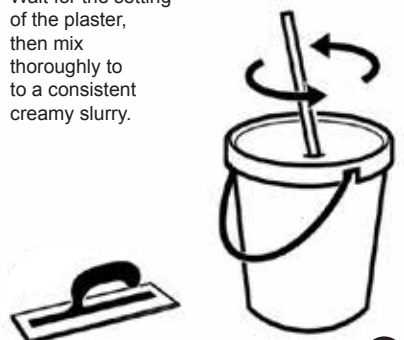
Note:
Water ratio is an approximate figure. Workability can be altered by adding or reducing the amount of water.



Do not add anything foreign to JUMBO skim plaster mix.
Do not mix more plaster than can be used in 45 mins.
Do not apply gypsum powder in below freezing temperatures.



Wait for the setting of the plaster, then mix thoroughly to to a consistent creamy slurry.



Working time of prepared batch is 45 minutes.



Mix only until the plaster is lump free. Do not re-stir or add more powder or water after mix is complete.



GENERAL USES:

Strong light-weight base coat and finishing for brickwork, concrete and Gypsum Board.
Finished plaster on sand cement plasters.

COVERAGE PER 25KGS
(guideline only)

5-6mm thick +/- 7.22m²
12-13mm thick +/- 3.6m²

Coverage estimated to be 0.289 sqm / kg with a water addition rate of 32%

TROUBLE SHOOTING

Quick set of plaster:

- Contaminated by foreign matter - determine if plaster became contaminated after removal from bag.
- Dirty mixing equipment - dirty equipment shortens setting time.
- Impure mixing water (Ideal Ph7) - excess Alum, Chloride or Sulphate in water may cause plaster to set too quickly.
- Rule this out by mixing a batch with distilled water.

Slow set of plaster:

- Contamination - check for contamination by sugar, glue or organic acids.

Lumpy plaster:

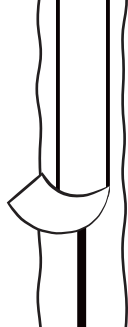
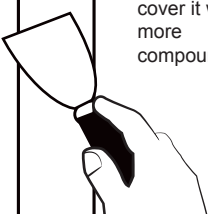
- Plaster has absorbed moisture - became wet enroute to site or became wet in storage.
- Signs of moisture exposure: wrinkled bags and lumpy plaster (never use lumpy plaster).
- Packing lumps - always rotate stocks, using older plaster first.



jointing plaster preparation instructions

Use clean water and a clean container. Mixing: 10–11 litres/25kg (0.42 litres/1kg)  Water temperature should be between 5 - 30°C and be of neutral pH (pH7).  1	Do not add anything foreign to the JUMBO jointing plaster.   2	Gradually pour the JUMBO jointing powder into the water, stirring manually until a smooth paste is obtained. Do not over mix. Do not mix with your hands.   3
Leave to stand for 10 minutes before applying.   4	Clean container and mixing tools after each mix.  5	Working time of prepared batch is 1 hour, so do not mix more than you can use in 1 hour.   6

application instructions

 Fill the mitred edge using a 30cm plaster spatula. Apply JUMBO tape to cover the edges of the boards. Leave to dry for 65 min.	 Press the tape gently into the applied compound and cover it with more compound.	 After drying for 5 hours, cover the tape with a finishing coat using a 30cm plastering spatula.	 Ensure that the screw heads and trims are covered and not visible.
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NOTE:

- For external use only
- Use mix within 1 hour after mixing
- Consumption = 350g/m²
- Surfaces to be clean and dust free before application
- Not for human consumption
- The temperature on application and during drying must be between 5° and 30°
- Store inside on a level surface, off the floor, in a dry area protected from the weather
- Shelf life: 9 months from date of manufacture
- Refer to technical document N9/02-732